JA72 Installation Kit

INST-JA72

Contents:

JAC P/N	DESCRIPTION	QTY
CON-3420-0009	CONNECTOR ASSEMBLY	1

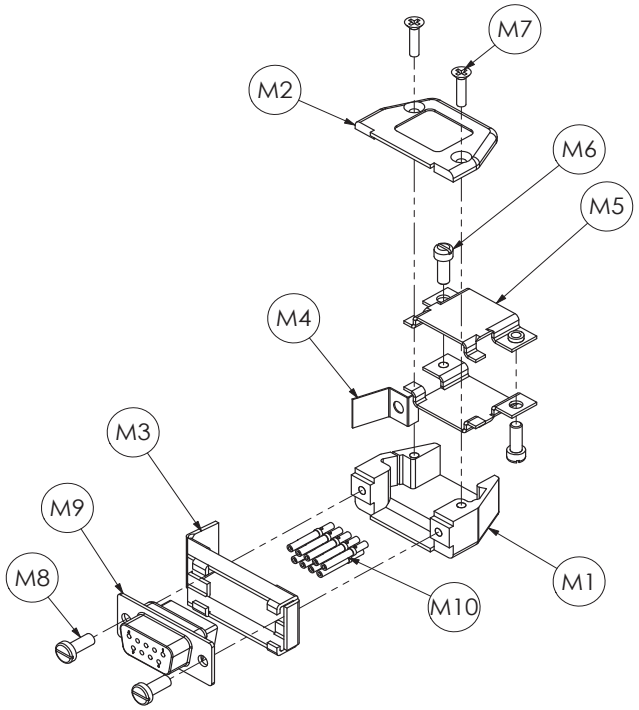
Standard D-Sub Crimp Tool Chart			
TOOL TYPE	HAND CRIMPING TOOL	POSITIONER	INSERTION/EXTRACTOR TOOL
POSITRONIC	9507-0-0-0	9502-5-0-0	4711-2-0-0
DANIELS	AFM 8	K13-1	91067-2
MIL-SPEC	M22520/2-01	M22520/2-08	M81969/1-02

Assembly Notes

1. Strip outer jacket of shielded conductors approximately 3” from connector end.
2. Strip and crimp Pins (M10) to wires.
3. Insert Pins (M10) into Connector (M9).
4. Insert Spring (M4) into Body (M1).
5. Place Lock-arm (M3) over Connector (M9) and secure to Body (M1) with Screws (M8).
6. Place Clamp (M5) around wire harness and secure with screws (M6).
7. Place Clamp (M5) partially into Body (M1) and secure with Hood (M2) and Screws (M7).

ITEM NO.	DESCRIPTION	QTY*
M1	BODY	1
M2	HOOD	1
M3	LOCKARM	1
M4	SPRING	1
M5	CLAMP	2
M6	CLAMP SCREW	2
M7	FLATHEAD SCREW	2
M8	PANHEAD SCREW	2
M9	CONNECTOR	1
M10	PINS	9

*Quantities Per Cable



9 Pin Connector Assembly

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